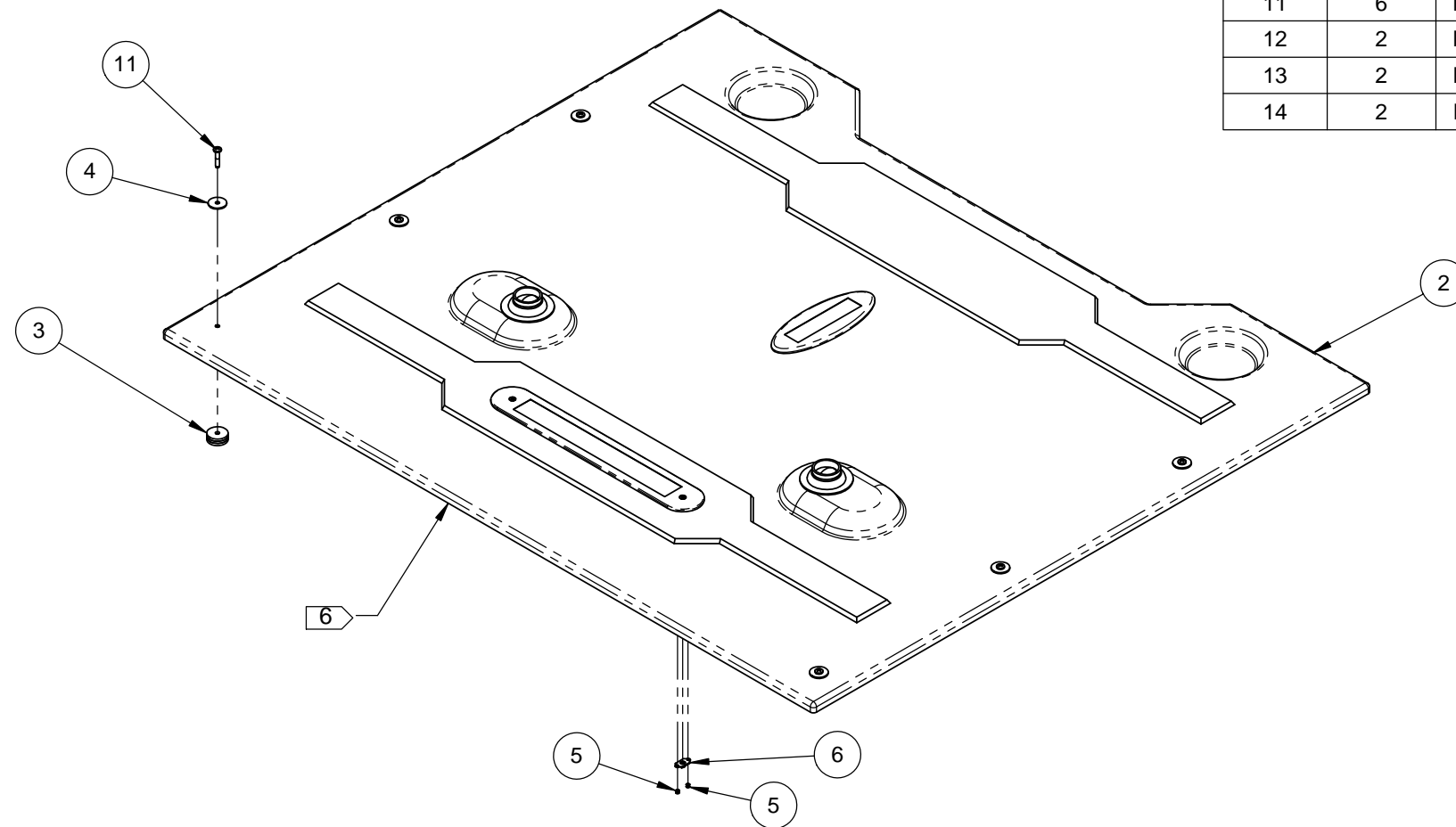



ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4634-043	MIDDLE, CENTER CEILING PANEL ASSY
2	1	D4634-3	MIDDLE, CENTER CEILING PANEL
3	6	D4664-041	SPACER ASSEMBLY
4	6	AN970-3	WASHER
5	4	MS20426AD3-3	RIVET
6	2	MS21059L3	ANCHOR NUT
7	1	D4694-3	CHANNEL
8	1	D4694-5	CHANNEL
9	1	D4701-1	EMERGENCY LED LIGHT
10	1	D4638-1	LED LIGHT
11	6	MS27039-1-15	SCREW
12	2	MS24694-S5	SCREW
13	2	D4652-1	AIR VALVE, 1.16 ID DISK TYPE
14	2	D4646-1	PLENUM CAP ASSEMBLY



D4634-043 MIDDLE, CENTER CEILING PANEL ASSY

PRELIMINARY ISSUE

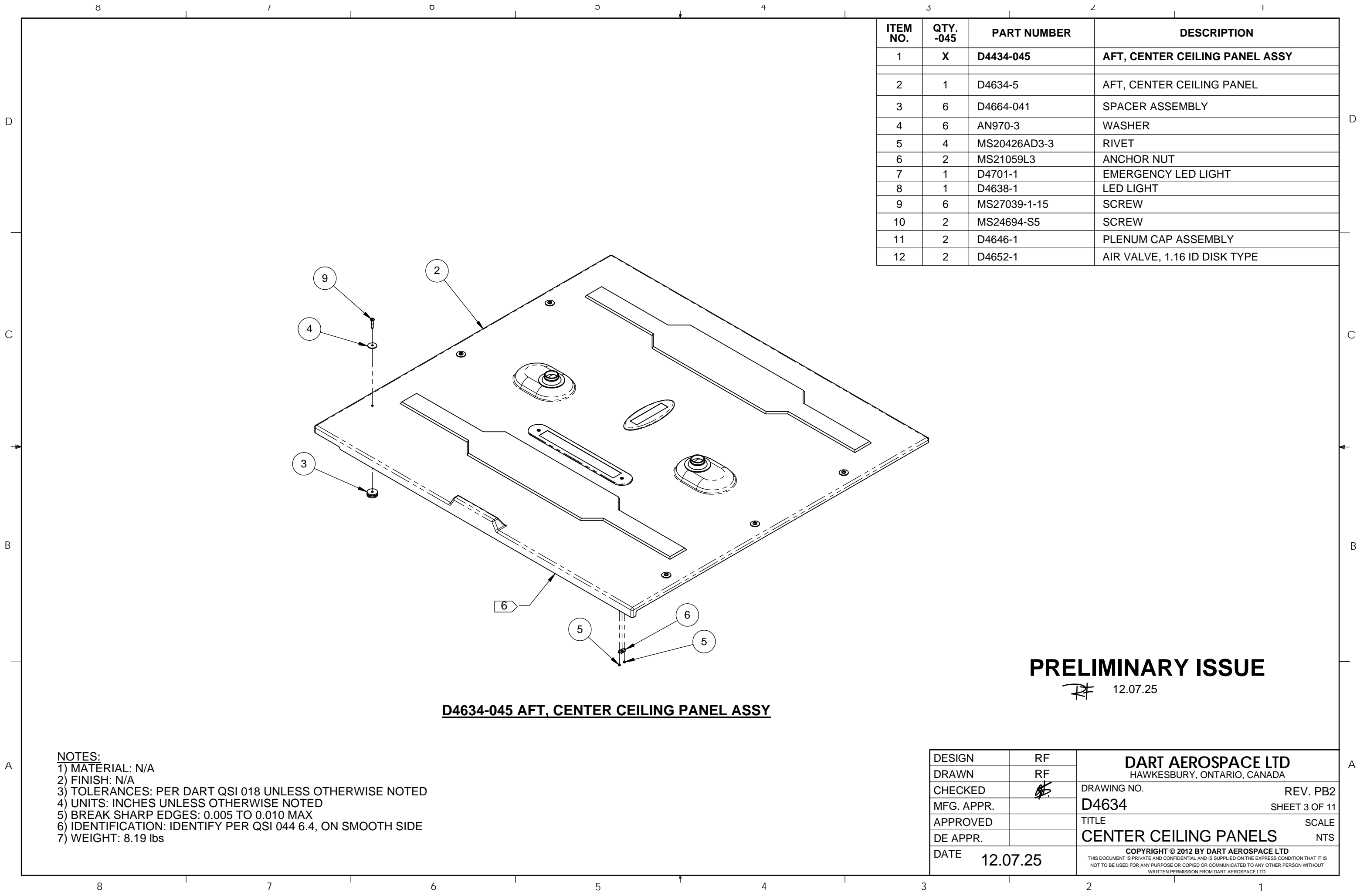
NOTES:

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4634	SHEET 2 OF 11
APPROVED		TITLE	SCALE
DE APPR.		CENTER CEILING PANELS	NTS
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3

3

A



ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	D4434-045	AFT, CENTER CEILING PANEL ASSY
2	1	D4634-5	AFT, CENTER CEILING PANEL
3	6	D4664-041	SPACER ASSEMBLY
4	6	AN970-3	WASHER
5	4	MS20426AD3-3	RIVET
6	2	MS21059L3	ANCHOR NUT
7	1	D4701-1	EMERGENCY LED LIGHT
8	1	D4638-1	LED LIGHT
9	6	MS27039-1-15	SCREW
10	2	MS24694-S5	SCREW
11	2	D4646-1	PLENUM CAP ASSEMBLY
12	2	D4652-1	AIR VALVE, 1.16 ID DISK TYPE

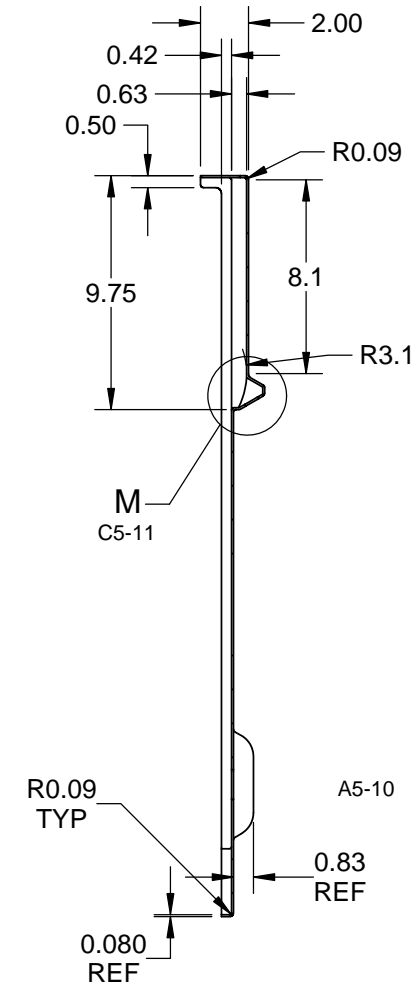
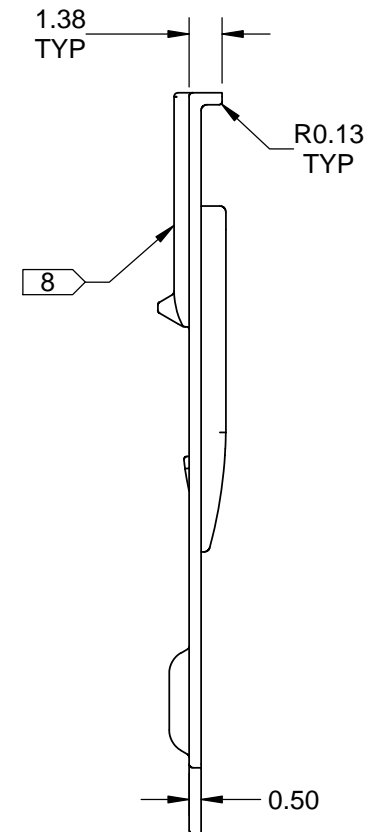
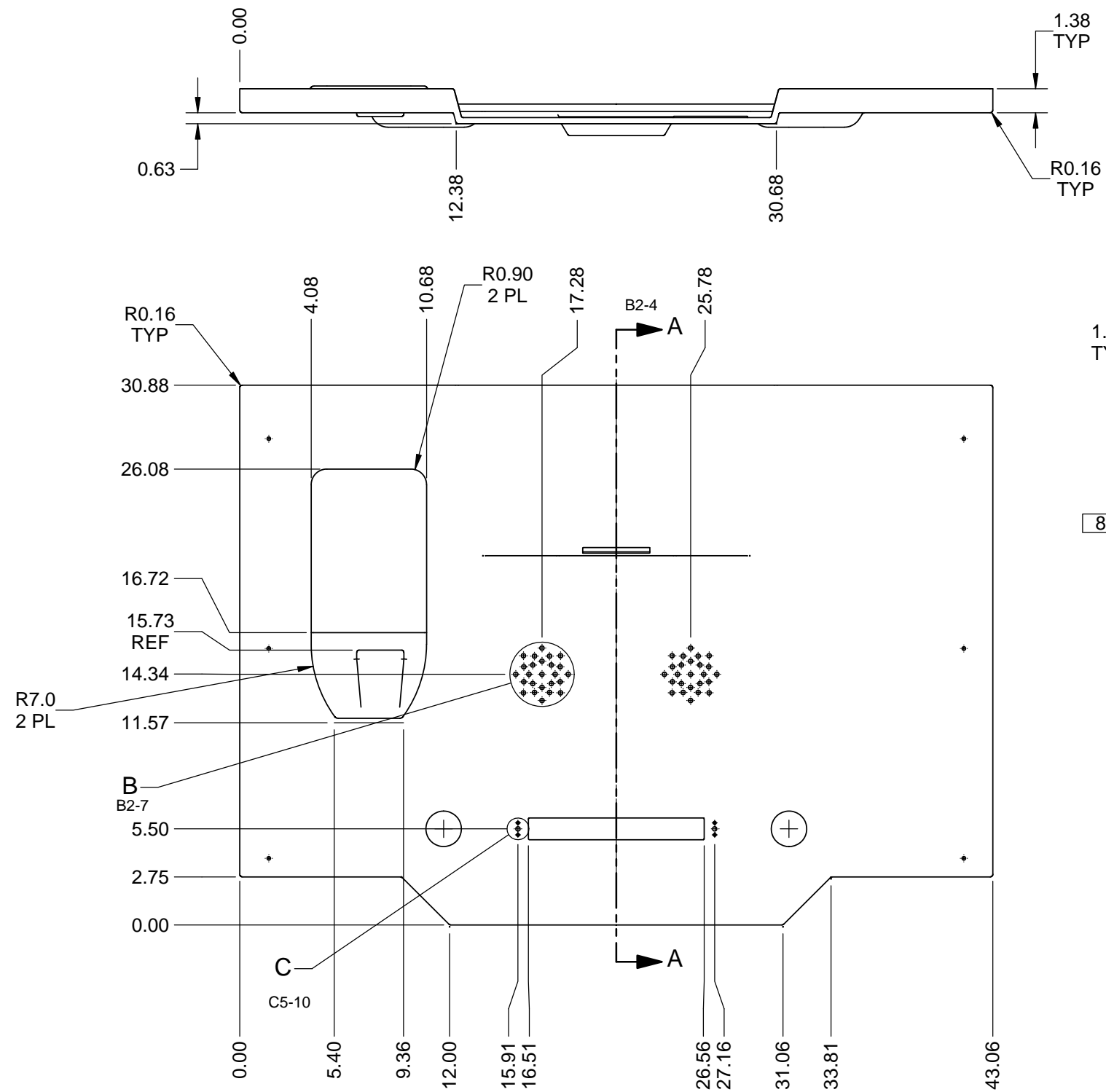
D4634-045 AFT, CENTER CEILING PANEL ASSY

PRELIMINARY ISSUE

12.07.25

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
 - 7) WEIGHT: 8.19 lbs

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MFG. APPR.		D4634 SHEET 3 OF 11
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SECTION A-A C6-4

PRELIMINARY ISSUE


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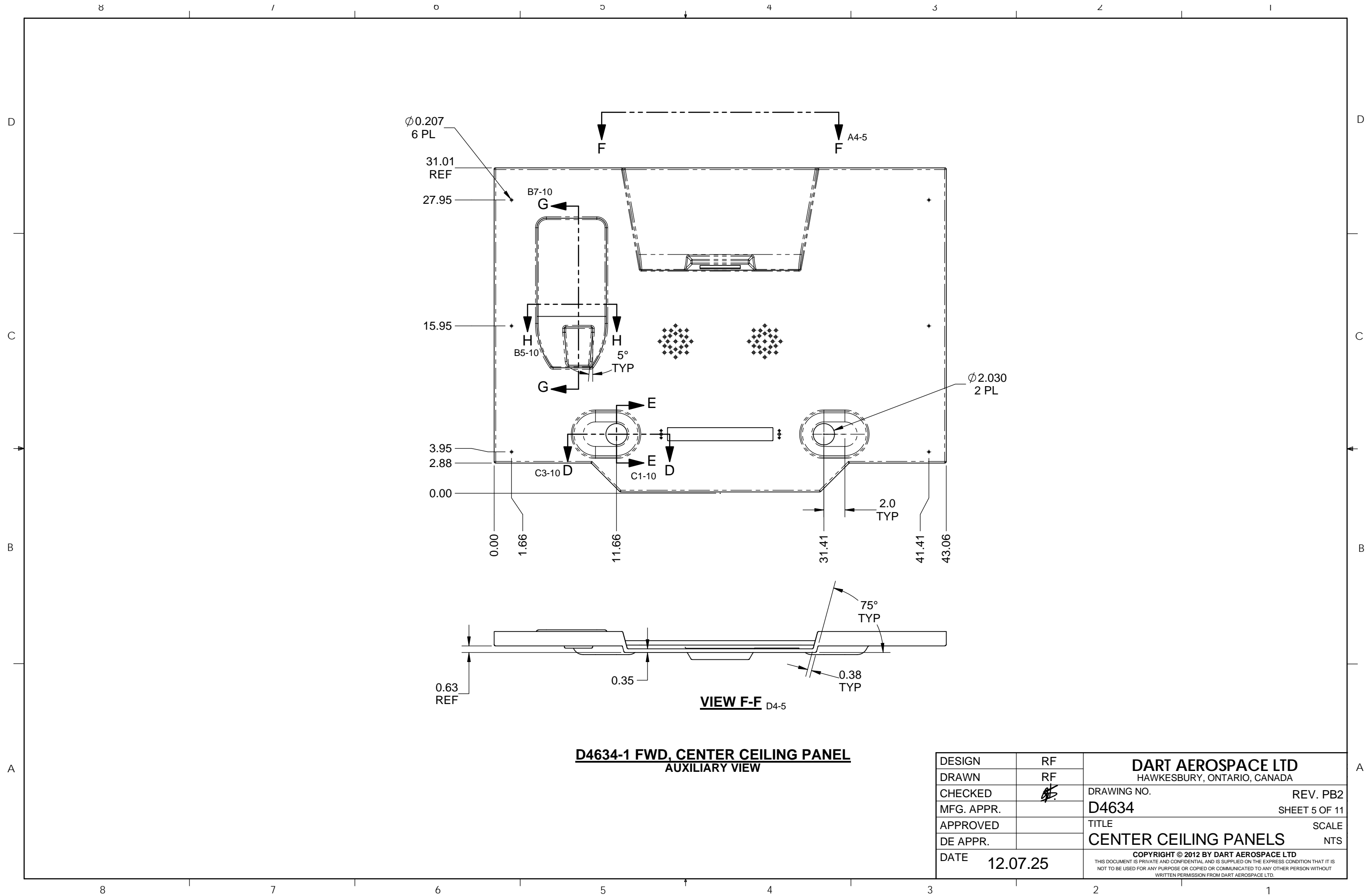
NOTES:

1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK,
P3-VELOUR MATTE, IVORY #62015
PER DART SPEC MKYD6185S.080-P3-62015


2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 5.58 lbs
8) TEXTURE ON THIS SIDE
9) 0.14 RADIUS NOT SHOWN FOR CLARITY

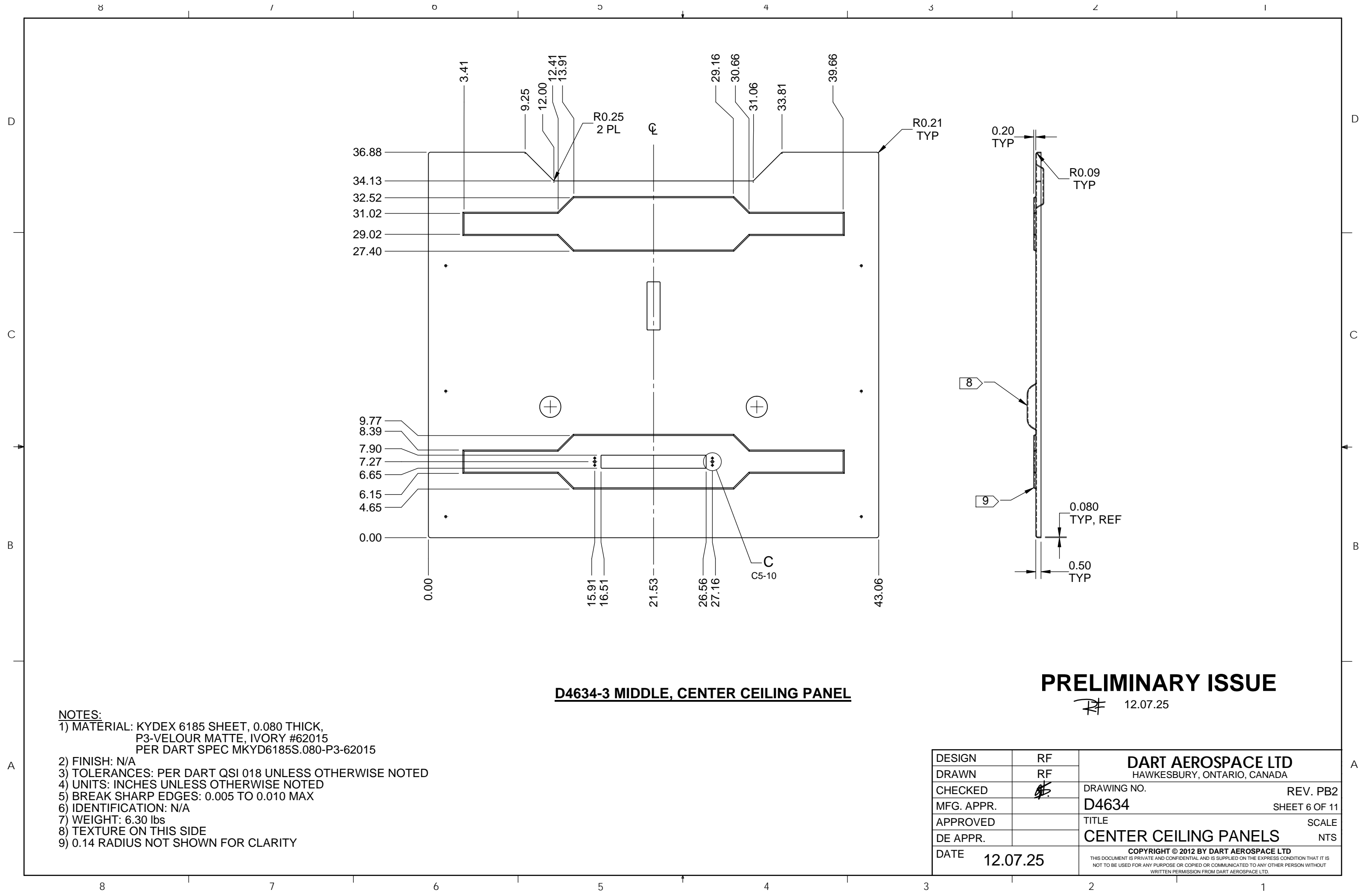
D4634-1 FWD, CENTER CEILING PANEL

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4634	SHEET 4 OF 11
APPROVED		TITLE	SCALE
DE APPR.		CENTER CEILING PANELS	NTS
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D4634-1 FWD, CENTER CEILING PANEL
AUXILIARY VIEW

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MFG. APPR.		D4634	SHEET 5 OF 11
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D4634-3 MIDDLE, CENTER CEILING PANEL

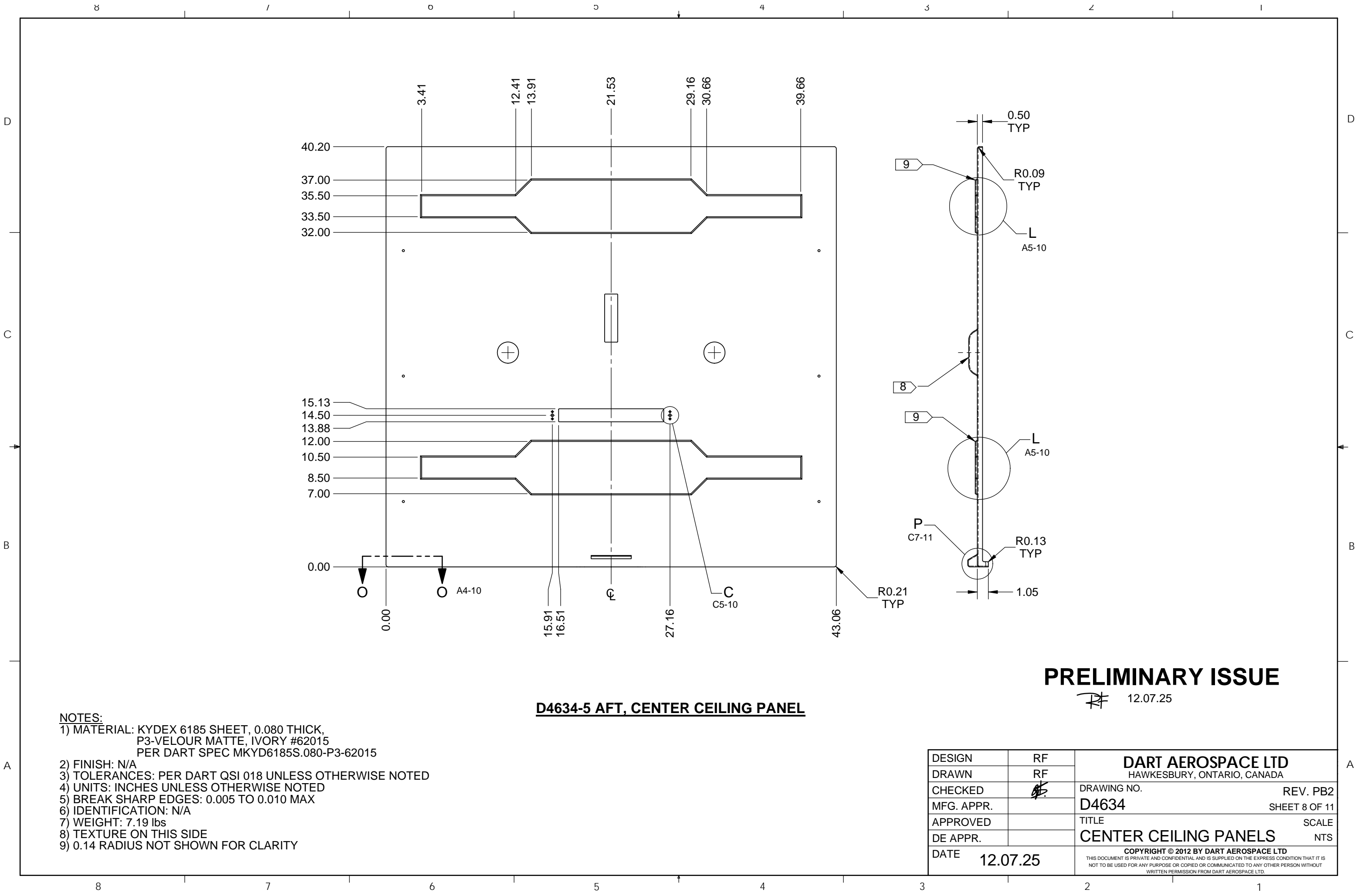
PRELIMINARY ISSUE

[Signature] 12.07.25

NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 PER DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 6.30 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. PB2
MFG. APPR.		D4634	SHEET 6 OF 11
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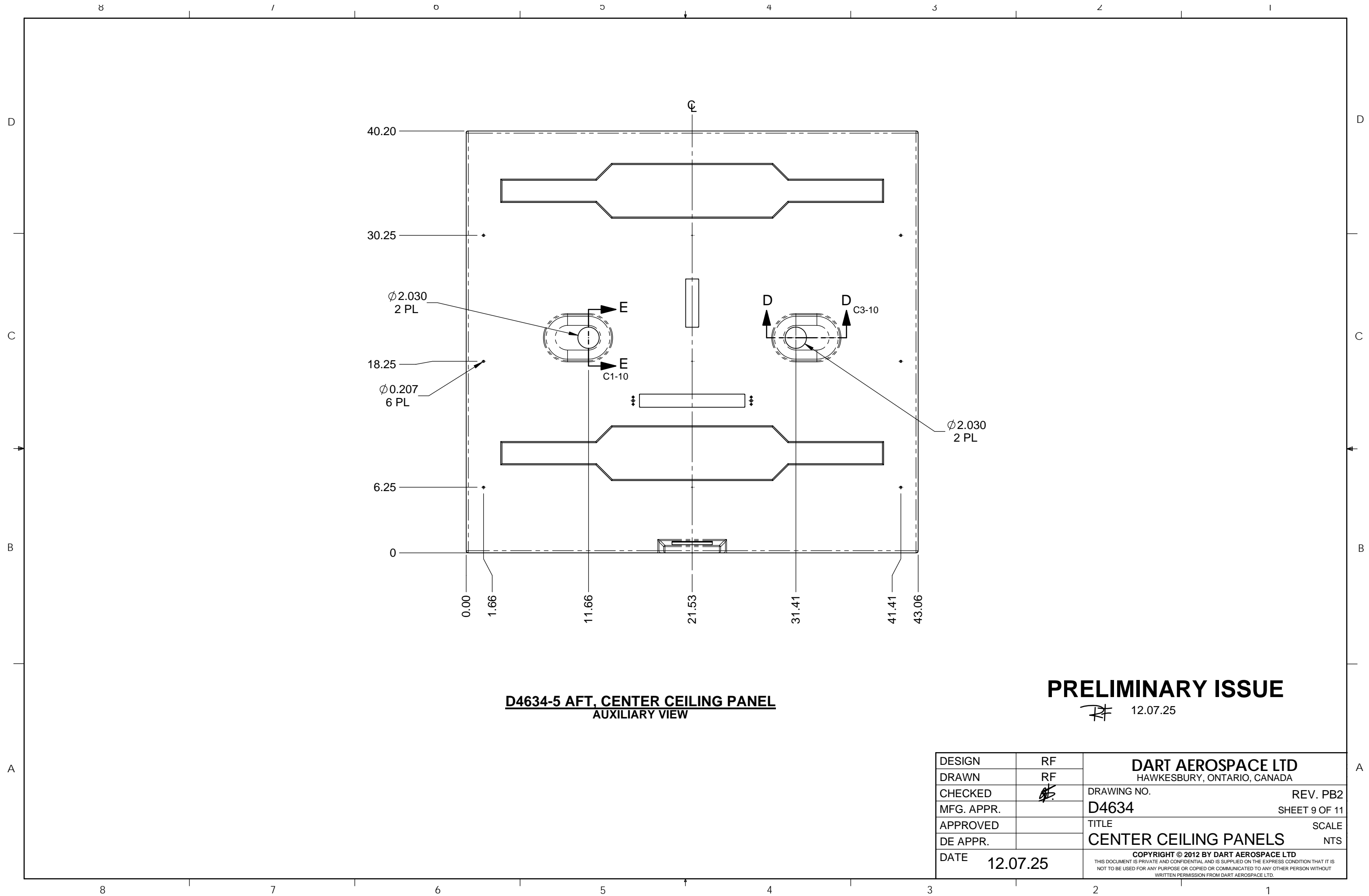
- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 PER DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 7.19 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY

D4634-5 AFT, CENTER CEILING PANEL

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12.07.25

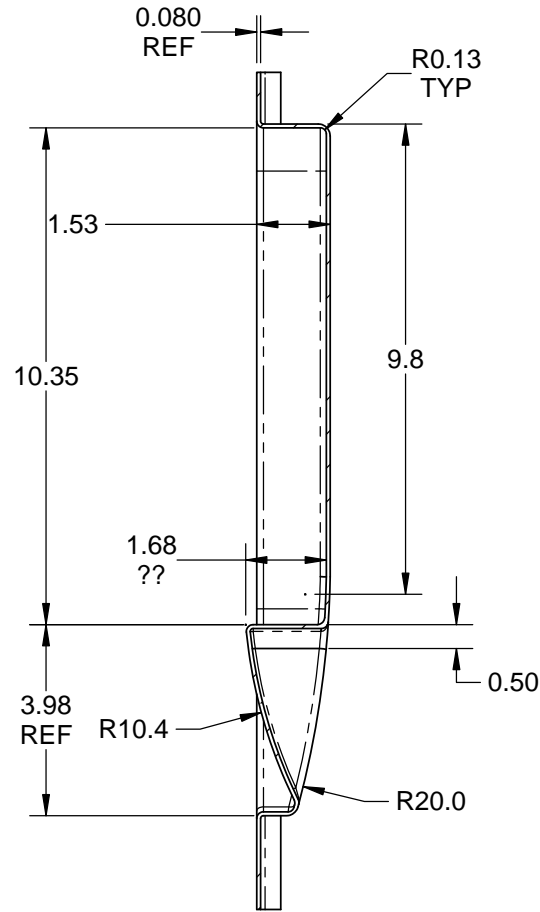
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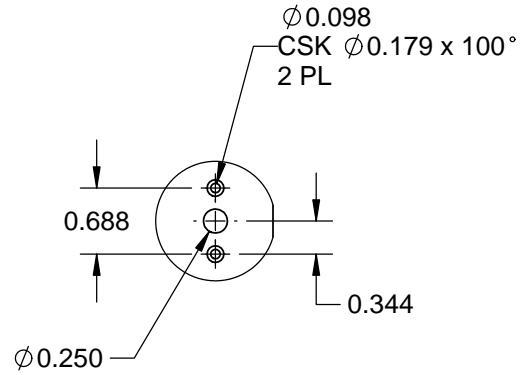
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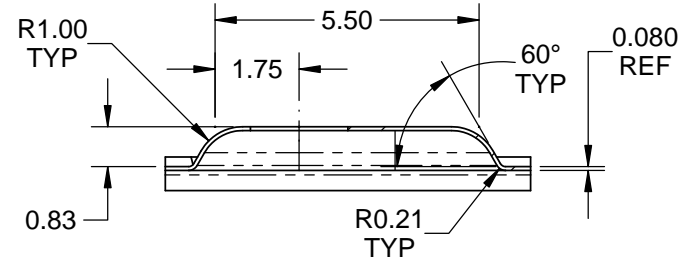
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CHECKED	<i>RF</i>	DRAWING NO. D4634	REV. PB2 SHEET 9 OF 11
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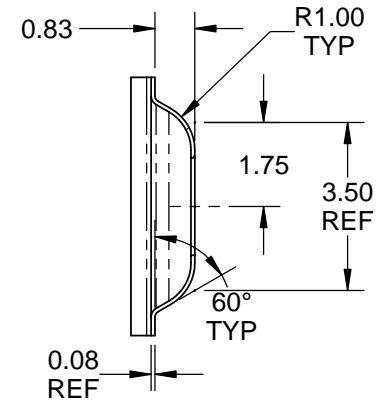
SECTION G-G
SCALE 4X C5-5



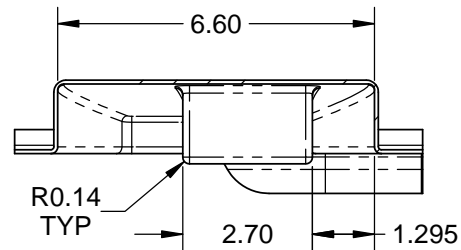
DETAIL C
SCALE 4X B7-4
B4-6
B4-8



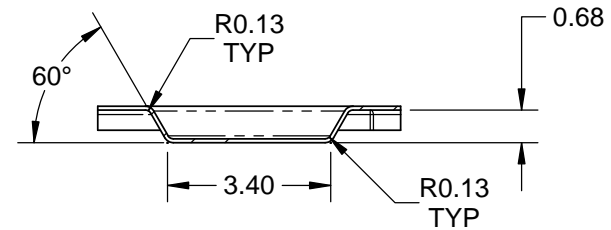
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SCALE 2X B6-5
C4-7
C4-9



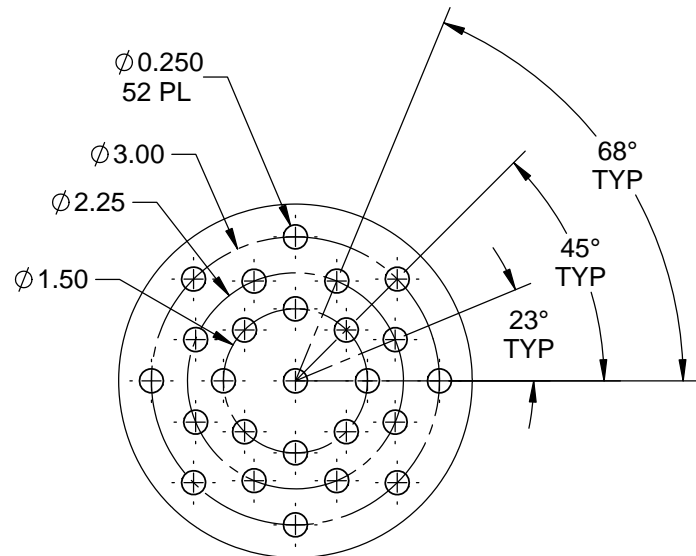
SECTION E-E
SCALE 4X B5-5
C4-7
C5-9



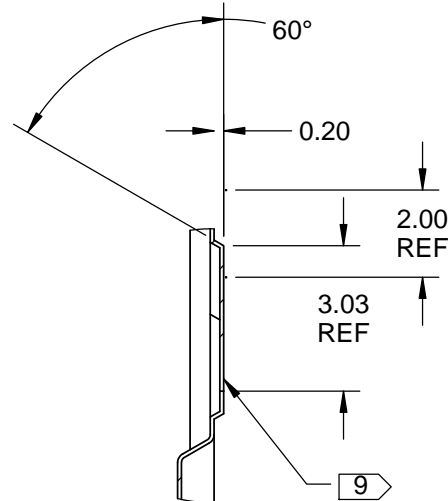
SECTION H-H
SCALE 2X C5-5



SECTION J-J
SCALE 2X B6-7



DETAIL B
SCALE 4X B7-4
2 PL

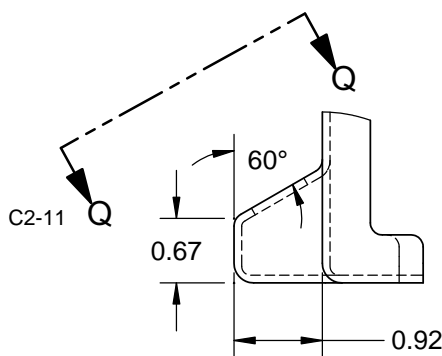


DETAIL L
SCALE 4X TYP B2-7
C2-7
B2-8
C2-8

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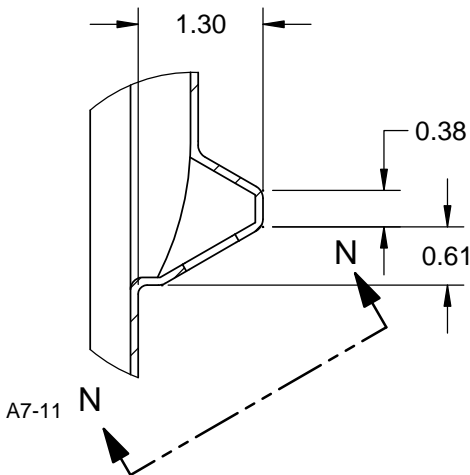
RF 12.07.25

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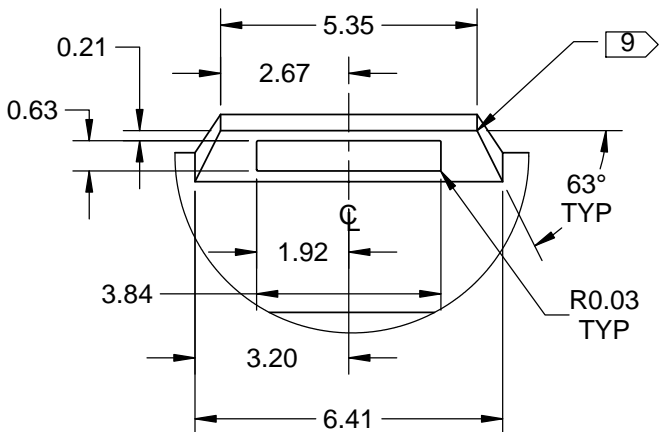
DETAIL P
SCALE 2X

B3-8



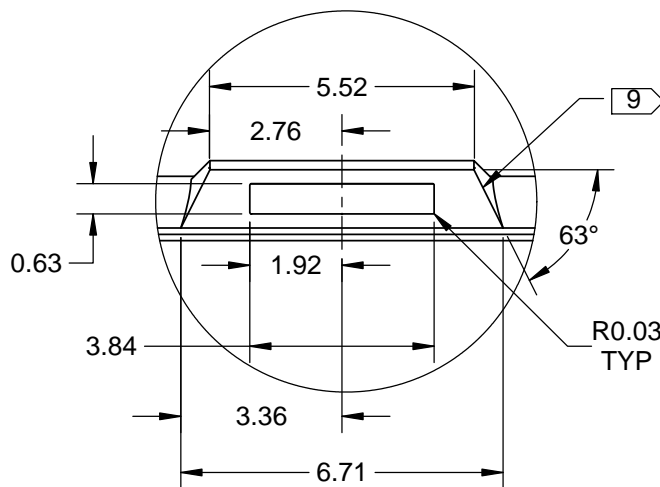
DETAIL M
SCALE 2X

C3-4



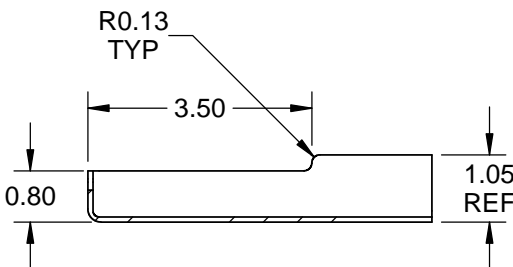
DETAIL Q
SCALE 0.5X

D8-11



DETAIL N
SCALE 0.5X


C5-11




SECTION O-O
SCALE 1.3X

B6-8

PRELIMINARY ISSUE

 12.07.25

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